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(54) Title: MATERIALS COMPOSITES OF A MOULDED ARTICLE OF TRANSPARENT OR TRANSLUCENT DYEABLE PLASTICS MOULDING COMPOUNDS

(57) Abstract: The present invention relates to materials composites of a moulded article of at least one transparent or translucent dyeable plastics moulding compound which moulded article is bonded to at least one transparent or translucent surface layer and/or to decorative films, functional films or coats or rubbers or other plastics, wherein the plastics moulding compound used for the manufacture of the moulded article, the surface layer or the other plastics contains in an amount of 0.01 to 5.0 % by weight, preferably 0.01 to 2.0 % by weight, each related to the total weight of the moulding compound, at least one lubricant selected from the group consisting of sorbitan esters, sebacic acid esters, dodecanedioic acid esters, docosanoic acid esters, glycerine, glycol, diethylene glycol, stearoyl amide, stearyl stearate, ethylene bisstearoyl amide, octane pyrrolidone, and from the group consisting of non-polar paraffin oils and of tetracosanes, and wherein a permanent adhesion to the other plastics layers and/or sheets or coats or rubbers or other plastics is achieved.